


$t(25^{\circ}\text{C to Peak}) = 100$ seconds max.

$t_s(\text{Preheat}) = 60$ seconds minimum

$t_p(\text{Within } 5^{\circ}\text{C of peak temperature}) = 10$ seconds maximum.

Ramp-down rate = 6°C/second max.

Rev. Letter	Used On	Revision			Approved By	Date	
Issue	-	-			BM	1/29/2008	
Unless otherwise specified dimensions are in inches. XX ± 0.005 XXX ± 0.003 Angles ± 15°	Drawn By	BM	Date:	 Gowanda Electronics Corp. One Magnetics Parkway Gowanda, New York 14070			
	Engineering Approval	DP	Date:		1/29/2008		
	Quality Approval	KH	Date:		1/29/2008		
This drawing or specification is the property of Gowanda Electronics. Copies shall not be reproduced or copied as basis for the manufacture or sale of apparatus without permission.	Manufacturing Approval	GG	Date:	Description: Wave Soldering Profile			
	Approval		Date:				
	Approval		Date:	Sheet: 1 of 1	Gowanda Part #:	Supplier's Part #:	